Material Safety Data Sheet
May be used to comply with
OSHA’s Hazard Communication Standard,
29 CFR 1910.1200. Standard must be
consulted for specific requirements.

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 = Extreme</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>X</td>
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<tr>
<td>3 = High</td>
<td></td>
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<tr>
<td>2 = Moderate</td>
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<tr>
<td>1 = Slight</td>
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<tr>
<td>0 = Insignificant</td>
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</tr>
</tbody>
</table>

IDENTITY (As Used on Label and List)
PCX 28-72 Series

SECTION I
MANUFACTURER’S NAME
Polyset Company, Inc
ADDRESS (Number, Street, City, State and Zip Code)
Upper North Main Street
Mechanicville, NY 12118

U.S. Department of Labor
Occupational Safety and Health Administration
(Non-Mandatory Form)
Form Approved
OMB No. 1218-0072

Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the spaces must be marked to indicate that.

Emergency Telephone Number 800-255-3924
Telephone Number for Information 518-664-6000
Date Prepared July 2001
Signature of Preparer X
(optional)

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION
Hazardous Components | CAS NO. | OSHA PEL | ACGIH TLV | Other Limits Recommended | % (optional)
----------------------|---------|----------|-----------|--------------------------|---------
EPOXY SILICONE OLIGOMER | 203008-78-0 N.E. | N.E. | N.E. | NONE | 20
MEK | 78-93-3 N.E. | N.E. | NONE | 40
1-METHOXY-2-PROANOL | 108-65-6 N.E. | N.E. | NONE | 40

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS
Boiling Point DECOMPOSES
Specific Gravity 1.1
(H2O=1)
Melting Point N.A.
Vapor Pressure <0.1 @ 25 C (mm Hg.)
Vapor Density N.E. (AIR=1)
Evaporation Rate N.E. (Butyl Acetate=1)
Solubility in Water INSIGNIFICANT
Appearance and Odor CLEAR LIQUID WITH LOW ODOR
SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point  >200 F (CLOSED CUP)  Flammable Limits LEL/LLE UEL

Extinquishing Media LARGE FIRES: USE CO2 OR DRY CHEMICAL MEDIA. SMALL FIRES: APPLY ALCOHOL-TYPE OR ALL PURPOSE-TYPE FOAMS BY MANUFACTURES RECOMMENDED TECHNIQUES.

Special Fire Fighting Procedures
DO NOT DIRECT SOLID STREAM OF WATER OR FOAM INTO HOT, BURNING POOLS THIS MAY CAUSE FROTHING AND INCREASE FIRE INTENSITY. USE REMOTE SPRAY MONITORS OR LIGHT FIRE FROM BEHIND SHIELDS. USE SELF CONTAINED BREATHING APARATUS AND PROTECTIVE CLOTHING.

Unusual Fire and Explosion Hazards
WHEN MATERIAL IS EXPOSED TO EXTREME HEAT, AS IN A FIRE, IT MAY POLYMERIZE AND RUPTURE A CLOSED CONTAINER.

SECTION V - REACTIVITY DATA

| Stability   | Unstable | Conditions to Avoid (Stability) | NONE
|-------------|----------|-------------------------------|--------
| Stable      |          |                               | 💋     |

Incompatibility (Materials to Avoid)  ACIDS, STRONG BASES, AMINES

Hazardous Decomposition or Byproducts
IS HIGHEL TIC IF INHALED, CARBON DIOXIDE IN DIFFERENT CONCENTRATIONS CAN ACT AS AN ASPHYXIANT. BURNING CAN PRODUCE CARBON MONOXIDE AND/OR CARBON DIOXIDE. AVOID TEMPERATRUES OVER 400C.

Hazardous Polymerization  May Occur Conditions to Avoid  ACIDS, AMINES, STRONG BASES

Will Not Occur  X

SECTION VI - HEALTH HAZARD DATA

Route(s) of Entry: Inhalation? YES  Skin? YES  Ingestion? YES

Health Hazards  PROLONGED AND REPEATED CONTACT MAY CAUSE EYE IRRITATION AND SKIN SENSITIVITY OR OTHER (Acute and Chronic) ALLERGIC RESPONSES. HARMFUL IF VAPOR IS INHALED OR SWALLOWED.

Carcinogenicity: NOT ESTABLISHED

NTP? N.E.

IARC Monographs? N.E.  OSHA Regulated? NO

Signs and Symptoms of Exposure  NOT ESTABLISHED

Medical Conditions  NOT ESTABLISHED

Generally Aggravated by Exposure

Emergency and First Aid Procedures
IF INJECTED: IF PATIENT IS CONSCIOUS, INDUCE VOMITING, OBTAIN MEDICAL ATTENTION. IF INHALED: REMOVE TO FRESH AIR. IN CASE OF SKIN OR EYE EXPOSURE, WASH THOROUGHLY.
SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to Be Taken in Case Material is Released or Spilled
WEAR SUITABLE PROTECTIVE EQUIPMENT. COLLECT FOR DISPOSAL, AVOID DISCHARGE TO WATERWAYS.

Waste Disposal Method
DILUTE WITH AN INERT SOLVENT AND INCINERATE IN A FURNACE WHERE PERMITTED UNDER APPROPRIATE FEDERAL, STATE, AND LOCAL REGULATIONS.

Precautions to Be Taken in Handling and Storing
MAY CAUSE EYE IRRITATION, ALLERGIC SKIN REACTION. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. AVOID INHALING VAPORS. **FOR INDUSTRIAL USE ONLY**

Other Precautions
AVOID DISCHARGE INTO SEWERS OR TO NATURAL WATERS. USE OF THIS PRODUCT AT ELEVATED TEMPERATURES IS TO BE AVOIDED.

SECTION VIII - CONTROL MEASURES

Respiratory Protection
USE SELF-CONTAINED BREATHING APPARATUS NEEDED IF HIGH TEMPERATURES ARE ENCOUNTERED

Ventilation
Local Exhaust
DESIRABLE AT HIGH TEMP.
Special
NONE

Mechanical
EXPECTED TO BE SUFFICIENT
Other
NONE

(General)

Protective Gloves
PVC COATED

Eye Protection
SAFETY GLASSES OR MONOGOGGLES

Other Protective Clothing and Equipment
EYE BATH, SAFETY SHOWER

Work/Hygicnic Practices
GOOD CHEMICAL HYGIENE PRACTICES, WASH THOROUGHLY AFTER HANDLING.

SECTION IX - TRANSPORTATION INFORMATION

D.O.T. Shipping Name: NONE REQUIRED

D.O.T. Hazard Class: NOT REGULATED

D.O.T. Label(s): NONE REQUIRED

D.O.T. UN/NA Number: NONE REQUIRED

SECTION X - OTHER INFORMATION