Material Safety Data Sheet
May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 = Extreme</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>X</td>
</tr>
<tr>
<td>3 = High</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2 = Moderate</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 = Slight</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 = Insignificant</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

IDENTITY (As Used on Label and List)
PCX 30-20 Series

SECTION I
MANUFACTURER'S NAME
Polyset Company, Inc

ADDRESS (Number, Street, City, State and Zip Code)
Upper North Main Street
Mechanicville, NY 12118

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>Hazardous Components</th>
<th>CAS NO.</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Limits Recommended % (optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EPOXY SILOXANE OLIGOMER</td>
<td>203008-78-0 N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>NONE 20</td>
</tr>
<tr>
<td>MEK</td>
<td>78-93-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>NONE 40</td>
</tr>
<tr>
<td>1-METHOXY-2-PROPANOL</td>
<td>108-65-6</td>
<td>N.E.</td>
<td>N.E.</td>
<td>NONE 40</td>
</tr>
</tbody>
</table>

Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the spaces must be marked to indicate that.

Emergency Telephone Number 800-255-3924
Telephone Number for Information 518-664-6000
Date Prepared September 2001
Signature of Preparer X (optional)

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Physical Property</th>
<th>Property Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>DECOMPOSES</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.1 (H2O=1)</td>
</tr>
<tr>
<td>Melting Point</td>
<td>N.A.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;0.1 @ 25 C (mm Hg.)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>N.E. (AIR=1)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N.E. (Butyl Acetate=1)</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>INSIGNIFICANT</td>
</tr>
<tr>
<td>Appearance and Odor</td>
<td>CLEAR LIQUID WITH LOW ODOR</td>
</tr>
</tbody>
</table>
SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: >200 F (CLOSED CUP) Flammable Limits: LEL NE UEL NE

Extinguishing Media: LARGE FIRES: USE CO2 OR DRY CHEMICAL MEDIA. SMALL FIRES: APPLY ALCOHOL-TYPE OR ALL PURPOSE-TYPE FOAMS BY MANUFACTURES RECOMMENDED TECHNIQUES.

Special Fire Fighting Procedures: DO NOT DIRECT SOLID STREAM OF WATER OR FOAM INTO HOT, BURNING POOLS: THIS MAY CAUSE FROTHING AND INCREASE FIRE INTENSITY. USE REMOTE SPRAY MONITORS OR LIGHT FIRE FROM BEHIND SHIELDS. USE SELF CONTAINED BREATHING APARATUS AND PROTECTIVE CLOTHING.

Unusual Fire and Explosion Hazards: WHEN MATERIAL IS EXPOSED TO EXTREME HEAT, AS IN A FIRE, IT MAY POLYMERIZE AND RUPTURE A CLOSED CONTAINER.

SECTION V - REACTIVITY DATA

Stability: Unstable Conditions to Avoid (Stability): NONE
Stable X

Incompatibility (Materials to Avoid): ACIDS, STRONG BASES, AMINES

Hazardous Decomposition or Byproducts: IS HIGHLY TOXIC IF INHALED, CARBON DIOXIDE IN DIFFERENT CONCENTRATIONS CAN ACT AS AN ASPHYXIANT. BURNING CAN PRODUCE CARBON MONOXIDE AND/OR CARBON DIOXIDE. AVOID TEMPERATURES OVER 400C

Hazardous Polymerization: May Occur Conditions to Avoid: ACIDS, AMINES, STRONG BASES
Polymerization: Will Not Occur X

SECTION VI - HEALTH HAZARD DATA

Route(s) of Entry: Inhalation? YES Skin? YES Ingestion? YES

Health Hazards: PROLONGED AND REPEATED CONTACT MAY CAUSE EYE IRRITATION AND SKIN SENSITIVITY OR OTHER (Acute and Chronic) ALLERGIC RESPONSES. HARMFUL IF VAPOR IS INHALED OR SWALLOWED.

Carcinogenicity: NOT ESTABLISHED NTP? N.E.

IARC Monographs? N.E. OSHA Regulated? NO

Signs and Symptoms of Exposure: NOT ESTABLISHED

Medical Conditions: NOT ESTABLISHED
Generally Aggravated by Exposure

Emergency and First Aid Procedures: IF INJECTED: IF PATIENT IS CONSCIOUS, INDUCE VOMITING, OBTAIN MEDICAL ATTENTION.
IF INHALED: REMOVE TO FRESH AIR. IN CASE OF SKIN OR EYE EXPOSURE, WASH THOROUGHLY.
SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE
Steps to Be Taken in Case Material is Released or Spilled
WEAR SUITABLE PROTECTIVE EQUIPMENT. COLLECT FOR DISPOSAL, AVOID DISCHARGE TO WATERWAYS.

Waste Disposal Method DILUTE WITH AN INERT SOLVENT AND INCINERATE IN A FURNACE WHERE PERMITTED UNDER APPROPRIATE FEDERAL, STATE, AND LOCAL REGULATIONS.

Precautions to Be Taken in Handling and Storing
MAY CAUSE EYE IRRITATION, ALLERGIC SKIN REACTION. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. AVOID INHALING VAPORS. **FOR INDUSTRIAL USE ONLY**

Other Precautions AVOID DISCHARGE INTO SEWERS OR TO NATURAL WATERS. USE OF THIS PRODUCT AT ELEVATED TEMPERATURES IS TO BE AVOIDED.

SECTION VIII - CONTROL MEASURES
Respiratory Protection USE SELF-CONTAINED BREATHING APPARATUS NEEDED IF HIGH TEMPERATURES ARE ENCOUNTERED

(specify type)  

Ventilation Local Exhaust DESIRABLE AT HIGH TEMP. Special NONE

Mechanical Expected to be sufficient Other NONE

(General)

Protective Gloves PVC COATED

Eye Protection SAFETY GLASSES OR MONOGOGGLES

Other Protective Clothing and Equipment EYE BATH, SAFETY SHOWER

Work/Hygienic Practices GOOD CHEMICAL HYGIENE PRACTICES, WASH THOROUGHLY AFTER HANDLING.

SECTION IX - TRANSPORTATION INFORMATION
D.O.T. Shipping Name: NONE REQUIRED

D.O.T. Hazard Class: NOT REGULATED

D.O.T. Label(s): NONE REQUIRED

D.O.T. UN/NA Number: NONE REQUIRED

SECTION X - OTHER INFORMATION