1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900
Customer Service: (989) 496-6000
Product Disposal Information: (989) 496-6315
CHEMTREC: (800) 424-9300

MSDS No.: 04023946
Revision Date: 2001/10/30

Generic Description: Organic compound.
Physical Form: Liquid
Color: Not available
Odor: Some odor

NFPA Profile: Health 2 Flammability 2 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. OSHA HAZARDOUS COMPONENTS

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Wt %</th>
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</table>

The above components are hazardous as defined in 29 CFR 1910.1200.

3. EFFECTS OF OVEREXPOSURE

Acute Effects

Eye: Direct contact may cause severe irritation.
Skin: May cause moderate irritation.
Inhalation: Vapor and/or mist irritating to the respiratory tract. Overexposure by inhalation may cause drowsiness, dizziness, confusion or loss of coordination.
Oral: May cause irritation to the mouth, throat and stomach. Overexposure by ingestion may cause drowsiness, dizziness, confusion or loss of coordination.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged contact may cause defatting and drying of skin which may result in skin irritation and dermatitis.
DOW CORNING CORPORATION
Material Safety Data Sheet

DOW CORNING(R) PHOTONEECE(TM) PWDC-1000

Inhalation: No known applicable information.

Oral: No known applicable information.

Signs and Symptoms of Overexposure
No known applicable information.

Medical Conditions Aggravated by Exposure
No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

4. FIRST AID MEASURES

Eye: Immediately flush with water for 15 minutes. Get medical attention.

Skin: Remove from skin and wash thoroughly with soap and water or waterless cleanser. Get medical attention if irritation or other ill effects develop or persist.

Inhalation: Remove to fresh air. Get immediate medical attention.

Oral: Get immediate medical attention.

Comments: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: 176 °F / 80 °C (Closed Cup)

Autoignition Temperature: 752 °F / 752 °F

Flammability Limits in Air: Lower Limit: 1.40 % Upper Limit: 16.00 %

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: None.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following hazardous decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Nitrogen oxides.
6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Clean area as appropriate since some silicone materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call Dow Corning Corporation, (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact. Do not breathe vapor, mist, dust, or fumes. Keep container closed. Do not take internally. Do not get on skin.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

There are no components with workplace exposure limits.

Engineering Controls

Local Ventilation: Recommended.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use chemical worker’s goggles.
Skin: Wash at mealtime and end of shift. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc.) Use chemical protective gloves as a minimum and wash skin promptly upon any skin contact.

Suitable Gloves: Silver Shield(R). 4H(R).
DOW CORNING(R) PHOTONEECE(TM) PWDC-1000

Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or air sampling data show exposures are within recommended exposure guidelines. Industrial Hygiene Personnel can assist in judging the adequacy of existing engineering controls.

Suitable Respirator: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits as determined by air sampling or are unknown, appropriate respiratory protection should be worn. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc.). Use chemical protective gloves as a minimum and wash skin promptly upon any skin contact.

Inhalation/Suitable Respirator: Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Precautionary Measures: Avoid eye contact. Do not breathe vapor, mist, dust, or fumes. Keep container closed. Do not take internally. Do not get on skin. Use reasonable care.

Comments: When heated to temperatures above 150 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid
Color: Not available
Odor: Some odor
Specific Gravity @ 25°C: 1.1
Viscosity: 1,800 mPa s
Freezing/Melting Point: Not determined.
Boiling Point: > 35C/95F
Vapor Pressure @ 25°C: Not determined.
Vapor Density: Not determined.
Solubility in Water: Not determined.
pH: Not determined.
Volatile Content: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous polymerization will not occur.

Polymerization: None.

Materials to Avoid: Oxidizing material can cause a reaction.

11. TOXICOLOGICAL INFORMATION

Special Hazard Information on Components

No known applicable information.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

<table>
<thead>
<tr>
<th>Hazard Parameters (LC50 or EC50)</th>
<th>High</th>
<th>Medium</th>
<th>Low</th>
</tr>
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<tbody>
<tr>
<td>Acute Aquatic Toxicity (mg/L)</td>
<td>&lt;=1</td>
<td>&gt;1 and &lt;=100</td>
<td>&gt;100</td>
</tr>
<tr>
<td>Acute Terrestrial Toxicity</td>
<td>&lt;=100</td>
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This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal.

Call Dow Corning Corporate Environmental Management, (989) 496-6315, if additional information is required.
14. TRANSPORT INFORMATION

**DOT Road Shipment Information (49 CFR 172.101)**

Proper Shipping Name: COMBUSTIBLE LIQUID, N.O.S.

Hazard Technical Name: POLYIMIDE ORGANIC COMPOUND/ETHYL LACTATE

Hazard Class: COMBUSTIBLE LIQUID

UN/NA Number: NA1993

Packing Group: III

Remarks: Above applies only to containers over 119 gallons or 450 liters.

**Ocean Shipment (IMDG)**

Not subject to IMDG code.

**Air Shipment (IATA)**

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION


TSCA Status: Low Volume Exemption. One or more of the components in this product may not be listed on the TSCA inventory of chemical substances.

**EPA SARA Title III Chemical Listings**

**Section 302 Extremely Hazardous Substances:**

None.

**Section 304 CERCLA Hazardous Substances:**

None.

**Section 312 Hazard Class:**

Acute: Yes

Chronic: No

Fire: Yes

Pressure: No

Reactive: No

**Section 313 Toxic Chemicals:**
None present or none present in regulated quantities.

**Supplemental State Compliance Information**

**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

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16. **OTHER INFORMATION**