



Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

XP-3637 OPTO CORE

Revision date: 07/18/2003

Supplier Shiple Company
455 Forest Street
Marlborough, MA 01752 United States of America

For non-emergency information contact: 508-481-7950

Emergency telephone number

Chemtrec 800-424-9300
Shiple emergency 508-481-7950

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No.	Concentration
Electronic grade propylene glycol monomethyl ether acetate	108-65-6	30.0 - 50.0 %
Organosiloxane polymer		30.0 - 50.0 %
Amidomethyl ether crosslinker		< 10.0 %
Aromatic Sulfur Compound		< 1.0 %
Ethanol	64-17-5	< 1.0 %

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance

Form liquid
Colour clear
Odour none

Hazard Summary

WARNING!

Combustible liquid and vapor.
Prolonged, repeated contact, inhalation, ingestion, or absorption through the skin, may cause toxic effects to internal organ systems (liver, kidney, central nervous system).
Liquid may cause burns to eyes.

Potential Health Effects

Primary Routes of Entry: Inhalation, ingestion, eye and skin contact.

Eyes: Will cause severe conjunctival irritation, corneal damage, and may result in loss of vision.

Skin: Material may cause irritation.

Prolonged or repeated exposure may have the following effects:
systemic effects similar to those resulting from ingestion

Ingestion: Swallowing may have the following effects:

irritation of mouth, throat and digestive tract

Repeated doses may have the following effects:

central nervous system damage

liver damage

kidney damage

Inhalation: Inhalation may have the following effects:

irritation of nose, throat and respiratory tract

Higher concentrations may have the following effects:

systemic effects similar to those resulting from ingestion

Target Organs: Eye

Respiratory System

Skin

nervous system

Liver

kidney

Carcinogenicity

Not considered carcinogenic by NTP, IARC, and OSHA

4. FIRST AID MEASURES

Inhalation: Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist.

Skin contact: Wash skin with water. Continue washing for at least 15 minutes. Obtain medical attention if blistering occurs or redness persists.

Eye contact: Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Ingestion: Wash out mouth with water. Have victim drink 1-3 glasses of water to dilute stomach contents. Induce vomiting if person is conscious. Immediate medical attention is required. Never administer anything by mouth if a victim is losing consciousness, is unconscious or is convulsing.

Notes to physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point 45 °C (114.08 °F)

Suitable extinguishing media: Use water spray, foam, dry chemical or carbon dioxide.
Keep containers and surroundings cool with water spray.

Specific hazards during fire fighting: This product may give rise to hazardous vapors in a fire. Vapors can travel a considerable distance to a source of ignition and result in flashback.

Special protective equipment for fire-fighters: Wear full protective clothing and self-contained breathing apparatus.

Further information: Pressure may build up in closed containers with possible liberation of combustible vapors.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear appropriate protective clothing.
Wear respiratory protection.
Eliminate all ignition sources.

Environmental precautions

Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Methods for cleaning up

Contain spills immediately with inert materials (e.g., sand, earth).
Transfer into suitable containers for recovery or disposal.
Finally flush area with plenty of water.

7. HANDLING AND STORAGE

Handling

Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed.
Further information on storage conditions: Keep away from heat, sparks, flame, and other sources of ignition. Practice good personal hygiene to prevent accidental exposure.

Storage

Storage conditions: Store in original container. Store away from sources of heat or ignition. Storage area should be: cool dry well ventilated out of direct sunlight

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limit(s)

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value
Electronic grade propylene glycol monomethyl ether acetate	Rohm and Haas	TWA	30 ppm
	Rohm and Haas	STEL	90 ppm
	Rohm and Haas	Absorbed via skin	

Component	Regulation	Type of listing	Value
Ethanol	ACGIH	TWA	1,880 mg/m3 1,000 ppm
	OSHA_TRANS	PEL	1,900 mg/m3 1,000 ppm
	Z1A	TWA	1,900 mg/m3 1,000 ppm
	Rohm and Haas	TWA	1,000 ppm
	Rohm and Haas	STEL	1,250 ppm

Eye protection: Chemical goggles.

Hand protection: Butyl rubber gloves. Other chemical resistant gloves may be recommended by your safety professional.

Skin and body protection: Normal work wear.

Respiratory protection: Respiratory protection if there is a risk of exposure to high vapor concentrations. The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

Engineering measures: Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form	liquid
Colour	clear
Odour	none
pH	7.0
Flash point	45 °C (114.08 °F)

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Vapour pressure	3.7 mmHg at 20 °C
Relative vapour density	Heavier than air.
Water solubility	insoluble
Relative density	1.10
Evaporation rate	Slower than ether
VOC's	446 g/l

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Hazardous reactions Stable under normal conditions.

Conditions to avoid High temperatures Static discharge contact with incompatible materials

Materials to avoid Strong oxidizing agents Strong acids Strong Mineral Acids

Hazardous decomposition products oxides of carbon, Ethanol, silicon dioxide,

polymerization Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Acute oral toxicity LD50 rat 8,532 mg/kg

Component: **Ethanol**

Acute oral toxicity LDLo human 1,400 mg/kg

Component: **Ethanol**

Acute oral toxicity LD50 mouse 3,450 mg/kg

Component: **Ethanol**

Acute oral toxicity LD50 rat 7,060 mg/kg

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Acute inhalation toxicity LC50 rat 6 h 23.49 mg/l

Component: **Ethanol**

Acute inhalation toxicity LC50 rat 10 h 37.68 mg/l

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Acute dermal toxicity LD50 rabbit >5,000 mg/kg

Component: **Ethanol**

Acute dermal toxicity LD50 rabbit 4,070 mg/kg

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Toxicity to reproduction

Dermal teratology testing of this solvent (with less than 3% beta isomer) revealed no maternally toxic, teratogenic or fetotoxic responses in rats or rabbits exposed to concentrations of 1,000 and 2,000 mg/kg per day.

Component: **Electronic grade propylene glycol monomethyl ether acetate**

Mutagenicity

No significant mutagenic response was observed and the carcinogenic potential of the material is therefore considered to be low.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Electronic grade propylene glycol monomethyl ether acetate

Ecotoxicity effects

Toxicity to fish LC50 Fathead minnow (Pimephales promelas) 96 h
161 mg/l

Toxicity to aquatic invertebrates EC50 Daphnia magna 48 h
>500 mg/l

Ethanol

Ecotoxicity effects

Toxicity to fish LC50 Fathead minnow (Pimephales promelas) 96 h
14,200 mg/l

Toxicity to algae Algae 168 h
5,000 mg/l

Toxicity to aquatic invertebrates EC50 Daphnia magna 48 h
9268 ppm

13. DISPOSAL CONSIDERATIONS

Environmental precautions: Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Disposal

Dispose in accordance with all local, state (provincial), and federal regulations. Incineration is the recommended method of disposal for containers. Under RCRA, it is the responsibility of the product's user to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. This is because the product uses, transformations, mixtures, processes, etc. may render the resulting materials hazardous.

Do not remove label until container is thoroughly cleaned. Empty containers may contain hazardous residues. This material and its container must be disposed of in a safe way.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Corrosive liquids, flammable, n.o.s.(Aromatic sulfur compound, Propylene glycol monomethyl ether acetate)
UN-No	UN 2920
Class	8, 3
Packing group	II

IMO/IMDG

Proper shipping name	CORROSIVE LIQUID, FLAMMABLE, N.O.S.(Aromatic sulfur compound, Propylene glycol monomethyl ether acetate)
UN-No	UN 2920
Class	8, 3
Packing group	II

15. REGULATORY INFORMATION

SARA TITLE III: Section 311/312 Categorizations (40CFR370): Immediate, delayed, flammability hazard

SARA TITLE III: Section 313 Information (40CFR372)

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D):

U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
This product does not contain any substances subject to Section 12(b) export notification.

US. Toxic Substances Control Act (TSCA) This product contains at least one component that is not listed (and is not excluded from listing) on the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory, and therefore can be used only for research and development purposes under the conditions described in the Code of Federal Regulations at 40 CFR 720.36.

California (Proposition 65)

This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

Hazard Rating

	Health	Fire	Reactivity
NFPA	2	2	0

Legend

ACGIH	American Conference of Governmental Industrial Hygienists
BAc	Butyl acetate
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
STEL	Short Term Exposure Limit (STEL):
TLV	Threshold Limit Value
TWA	Time Weighted Average (TWA):
	Bar denotes a revision from prior MSDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Version: 1.0

Print Date: 03/30/2004
Layout 298367