

Material Safety Data Sheet 1. PRODUCT AND COMPANY IDENTIFICATION XP-0899 Product use description Revision date: 10/29/2002 Supplier Name & Address Shipley Company 455 Forest Street Marlborough, MA 01752 United States of America Manufacturer Name & Address - Canada only Telephone For non-emergency information contact: 508-481-7950 Emergency Telephone Emergency telephone number Chemtrec: 800-424-9300 Shipley emergency: 508-481-7950 2. COMPOSITION/INFORMATION ON INGREDIENTS SECTION 2. Composition / information on components Component CAS CAS-No. W/W W/W Electronic grade propylene glycol monomethyl ether acetate 108-65-6 30.0 - 50.0 % Ethanol 64-17-5 < 2.0 % Organosiloxane polymer 50.0 - 70.0 % Canadian composition EU Composition 3. HAZARDS IDENTIFICATION Section 3 Hazards Identification Emergency Overview Emergency Overview Form Appearance Form liquid Color clear Odor Slightly sweet Hazard Summary Caution! Combustible liquid and vapor. Causes irritation to eyes, nose, and respiratory tract. Prolonged, repeated contact, inhalation, ingestion, or absorption through the skin, may cause toxic effects to internal organ systems (liver, kidney, central nervous system). Potential Health Effects Primary Routes of Entry Primary Routes of Entry: Inhalation, ingestion, eye and skin contact, absorption. Eyes Eyes: May cause pain, transient irritation and superficial corneal effects. Skin Skin: Material may cause irritation. Prolonged or repeated exposure may have the following effects: - central nervous system depression - drowsiness - defatting of skin leading to irritation and dermatitis - liver damage - kidney damage Ingestion Ingestion: Swallowing may have the following effects: - irritation of mouth, throat and digestive tract - headache - nausea - vomiting Repeated doses may have the following effects: - central nervous system depression - liver damage - kidney damage Inhalation Inhalation: Inhalation may have the following effects: - irritation of nose, throat and respiratory tract Higher concentrations may have the following effects: - systemic effects similar to those resulting from ingestion Target Organs Target Organs: - Eye - Respiratory System - nervous system - liver - kidney - Skin Environmental effects Carcinogenicity Carcinogenicity Not considered carcinogenic by NTP, IARC, and OSHA 4. FIRST AID MEASURES Section 4 First Aid Measures Inhalation Inhalation: Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist. Skin contact Skin contact: Wash out eye with plenty of water. Continue washing for at least 15 minutes. Obtain medical attention if blistering occurs or redness persists. Eye contact Eye contact: Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists. Ingestion Ingestion: Wash out mouth with water. Have victim drink 1-3 glasses of water to dilute stomach contents. Induce vomiting. Obtain medical attention immediately Never administer anything by mouth if a victim is losing consciousness, is unconscious or is convulsing. Notes to physician Notes to physician -- treatment Treat symptomatically. 5. FIRE-FIGHTING MEASURES Section 5 Fire Fighting Measures Flash Point Flash point 45 °C (114.1 °F) Auto Ignition Temperature Lower Explosive Limit Upper Explosive Limit Minimum ignition energy of dust cloud - indicate cloud vs layer Thermal Decomposition Suitable extinguishing media Suitable extinguishing media: Use water spray, foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray. Unsuitable extinguishing media Specific hazards during fire fighting Specific hazards during fire fighting: This product may give rise to hazardous vapors in a fire. Vapors can travel a considerable distance to a source of ignition and result in flashback. Special protective equipment for fire fighters Special protective equipment for fire-fighters: Wear full protective clothing and self-contained breathing apparatus. Further information Further information: Pressure may build up in closed containers with possible liberation of combustible vapors. Other fire safety data 6. ACCIDENTAL RELEASE MEASURES Section 6 Accidental Release Measures Personal precautions Personal precautions Wear appropriate protective clothing. Wear respiratory protection. Eliminate all sources of ignition. Environmental precautions Environmental precautions Prevent the material from entering drains or water courses. Do not discharge directly to a water source. Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation. Methods for cleaning up Methods for cleaning up Contain and absorb using earth, sand or other inert material. Transfer into suitable containers for recovery or disposal. Finally flush area with plenty of water. Additional advice Possibly add reference to Sec 15 7. Handling and storage Section 7 Handling and Storage Handling Handling Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed when not in use. Further information on storage conditions Further information on storage conditions: Keep away from heat, sparks, flame, and other sources of ignition. Practice good personal hygiene to prevent accidental exposure. Advice on protection against fire and explosion Storage Storage conditions: Store in original containers. Store away from sources of heat or ignition. Storage area should be: - cool - dry - well ventilated - out of direct sunlight Storage period Storage temperature Other data Other handling and storage 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Section 8 Exposure Controls/Personal Protection Exposure guidelines Exposure limit values Component Regulation Type of listing Value Electronic grade propylene glycol monomethyl ether acetate Rohm and Haas TWA 30 ppm Rohm and Haas STEL 90 ppm Ethanol ACGIH TWA 1,880 mg/m3 OSHA_TRANS PEL 1,900 mg/m3 Z1A TWA 1,900 mg/m3 Rohm and Haas TWA 1,000 ppm Rohm and Haas STEL 1,250 ppm Eye Protection Eye protection: Chemical goggles. Hand Protection Hand protection: Butyl rubber gloves. Other chemical resistant gloves may be recommended by your safety professional. Skin & Body Protection Skin and body protection: Normal work wear. Respiratory Protection Respiratory protection: Respiratory protection if there is a risk of exposure to high vapor concentrations. The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator. Hygienic Practices General Protective Measures Engineering Controls Engineering measures: Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions. 9. PHYSICAL AND CHEMICAL PROPERTIES Section 9 Physical and Chemical Properties Appearance Form liquid Color clear Odor Slightly sweet pH 7 Boiling Point Freezing Point Flash Point Flash point 45 °C (114.1 °F) Auto Ignition Temperature Lower Explosive Limit - Dust Upper Explosive Limit - Dust Lower Explosive Limit Upper Explosive Limit Vapor Pressure Component: Electronic grade propylene glycol monomethyl ether acetate Vapor pressure 3.7 mmHg at 20 °C Relative Vapor Density Relative vapor density Heavier than air. Solubility in Water Water solubility Insoluble Solubility (quantitative) Solubility (qualitative) Partitioning Coefficient Relative density (Specific Gravity) Relative density 1.10 Density Bulk Density Viscosity (Dynamic) Flow time Viscosity (Kinematic) Evaporation rate Evaporation rate Slower than ether Surface Tension % Volatility VOC VOC's 450 g/l General Remarks Disclaimer NOTE: The physical data presented above are typical values and should not be construed as a specification. 10. STABILITY AND REACTIVITY Section 10 Stability and Reactivity Hazardous reactions Hazardous reactions Stable under normal conditions. Conditions to avoid Conditions to avoid - High temperatures - Static discharge - contact with incompatible materials Materials to avoid (InCompatibility) Materials to avoid - Strong oxidizing agents - Strong acids - Strong mineral acids Hazardous Decomp prods Hazardous decomposition products - oxides of carbon, - ethanol, - silicon dioxide Polymerization Polymerization Will not occur. 11. TOXICOLOGICAL INFORMATION Toxicological information on this product or its components appear in this section when such data is available. Section 11 Toxicological Information Acute Oral Tox Acute Inhalation tox Acute Dermal tox Acute tox other route Skin irritation Eye irritation Sensitization Respiratory system irritation Chronic/sub-chronic tox Carcinogenicity Assessment Carcinogenicity Toxicity to reproduction Assessment Toxicity to Reproduction

Teratogenicity Assessment Teratogenicity Genetic Toxicity in-vitro Genetic Toxicity in-Vivo Assessment Mutagenicity Epidemiology Further Information
Acute Oral Tox Component: Electronic grade propylene glycol monomethyl ether acetate Acute oral toxicity LD50 rat 8,532 mg/kg Component: Ethanol Acute oral toxicity LDLo human 1,400 mg/kg Component: Ethanol Acute oral toxicity LD50 mouse 3,450 mg/kg Component: Ethanol Acute oral toxicity LD50 rat 6,200 mg/kg Component: Ethanol Acute oral toxicity LD50 rat 7,060 mg/kg Component: Electronic grade propylene glycol monomethyl ether acetate Acute Inhalation tox Acute inhalation toxicity LC50 rat 6 h 23.49 mg/l Component: Ethanol Acute Inhalation tox Acute inhalation toxicity LC50 rat 10 h 37.68 mg/l Component: Electronic grade propylene glycol monomethyl ether acetate Acute Dermal tox Acute dermal toxicity LD50 rabbit >5,000 mg/kg Component: Ethanol Acute Dermal tox Acute dermal toxicity LD50 rabbit 4,070 mg/kg Acute tox other route Skin irritation Eye irritation Sensitization

Respiratory system irritation Chronic/sub-chronic tox Carcinogenicity Assessment Carcinogenicity Toxicity to reproduction Assessment Toxicity to Reproduction Component: Electronic grade propylene glycol monomethyl ether acetate Toxicity to reproduction Dermal teratology testing of this solvent (with less than 3% beta isomer) revealed no maternally toxic, teratogenic or fetotoxic responses in rats or rabbits exposed to concentrations of 1,000 and 2,000 mg/kg per day. Teratogenicity Assessment Teratogenicity Genetic Toxicity in-vitro Genetic Toxicity in-Vivo Assessment Mutagenicity Component: Electronic grade propylene glycol monomethyl ether acetate Mutagenicity No significant mutagenic response was observed and the carcinogenic potential of the material is therefore considered to be low. Epidemiology Further Information Respiratory system irritation

Chronic/sub-chronic tox Carcinogenicity Assessment Carcinogenicity Toxicity to reproduction Assessment Toxicity to Reproduction Teratogenicity Assessment Teratogenicity Genetic Toxicity in-vitro Genetic Toxicity in-Vivo Assessment Mutagenicity Epidemiology Further Information

Respiratory system irritation Chronic/sub-chronic tox Carcinogenicity Assessment Carcinogenicity Toxicity to reproduction Assessment Toxicity to Reproduction Teratogenicity Assessment Teratogenicity Genetic Toxicity in-vitro Genetic Toxicity in-Vivo Assessment Mutagenicity Epidemiology Further Information 12. ECOLOGICAL INFORMATION Ecotoxicological information on this product or its components appear in this section when such data is available. Section 12 Ecological Information Ecotoxicity Effects Chemical Fate Information Additional remarks Electronic

grade propylene glycol monomethyl ether acetate Ecotoxicity Effects Ecotoxicity effects Toxicity to fish Toxicity to fish LC50 Fathead minnow (Pimephales promelas) 96 h 161 mg/l Toxicity to algae Toxicity to bacteria Toxicity to aquatic invertebrates Toxicity to aquatic invertebrates EC50 Daphnia 48 h >500 mg/l Toxic to soil organisms Chemical Fate Information Additional remarks Ethanol Ecotoxicity Effects Ecotoxicity effects Toxicity to fish Toxicity to fish LC50 Fathead minnow (Pimephales promelas) 96 h 14,200 mg/l Toxicity to algae Toxicity to algae Algae 168 h 5,000 mg/l Toxicity to bacteria Toxicity to aquatic invertebrates Toxicity to aquatic invertebrates EC50 Daphnia 48 h 9268 ppm Toxic to soil organisms Chemical Fate Information Additional remarks Ecotoxicity Effects Chemical Fate Information Additional remarks 13. DISPOSAL CONSIDERATIONS Environmental precautions Environmental precautions:

Prevent the material from entering drains or water courses. Do not discharge directly to a water source. Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation. Section 13 Disposal Considerations Waste Classification Disposal Dispose of in accordance with all applicable local and national regulations. Incineration is the recommended method of disposal for containers. Under RCRA, it is the responsibility of the product's user to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. This is because the product uses, transformations, mixtures, processes, etc. may render the resulting materials hazardous. Labels should not be removed from containers until they have been cleaned. Empty containers may contain hazardous residues. Dispose of containers with care. Contaminated packaging EU waste code 14. TRANSPORT INFORMATION US DOT Information DOT Not regulated per 49CFR 173.150(f)(2) IMDG (International Ocean) IMO/IMDG Proper shipping name RESIN SOLUTION UN-No UN 1866 Class 3 Packing group III ADR(EU Surface) 15. REGULATORY INFORMATION Section 15 Regulatory Information Workplace Classification Canadian WHMIS Classification EU Label Phrases SARA 311/312 SARA Title III: Section 311/312 Categorizations (40CFR370): Immediate, delayed, flammability hazard SARA 313 SARA Title III: Section 313 Information (40CFR372) This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations. TSCA 12b U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D): U.S. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D) This product does not contain any substances subject to Section 12(b) export notification. CERCLA TSCA US. Toxic Substances Control Act (TSCA) All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory. National Regional (States) California (Proposition 65) This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm. 16. OTHER INFORMATION Hazard Rating Health Fire Reactivity NFPA 220 EU Label Phrases Legend ACGIH American Conference of Governmental Industrial Hygienists BAc Butyl acetate OSHA Occupational Safety and Health Administration PEL Permissible Exposure Limit STEL Short Term Exposure Limit (STEL): TLV Threshold Limit Value TWA Time Weighted Average (TWA): Bar denotes a revision from prior MSDS. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Version: 1.00 Print Date: DATE \@ "MM/dd/yyyy" * MERGEFORMAT 10/29/2002 Layout 299591 XP-0899 Page PAGE 8 of NUMPAGES 8 Revision date 10/29/2002 Page PAGE 1 of NUMPAGES 1 Revision date 10/29/2002

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