PRODUCT NAME: **JSR OPSTAR PJ3041 (R&D use only)**

# MATERIAL SAFETY DATA SHEET

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: **JSR OPSTAR PJ3041 (R&D use only)**  
General Use: Waveguide material  
Product Description: Acrylic resin solution

**MANUFACTURER:** JSR Corporation  
5-6-10, Tsukiji, Chuo-ku,  
Tokyo 104, Japan

**EMERGENCY TELEPHONE NUMBERS:**  
Telephone: +81-3-5565-6600  
Facsimile: +81-3-5565-6641

## 2. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>%</th>
<th>CAS #</th>
<th>Proprietary</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic resin</td>
<td>25-35</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Acrylic monomer</td>
<td>20-30</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Photo initiator</td>
<td>1-5</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Coupling agent</td>
<td>0.1-2</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Ethyl lactate (EL)</td>
<td>40-50</td>
<td>97-64-3</td>
</tr>
</tbody>
</table>

## 3. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW**  
Transparent liquid with a mild odor.

**POTENTIAL HEALTH EFFECTS**

**INHALATION:**  
Vapors may cause irritating to nose and respiratory tract.

**EYE CONTACT:**  
Eye contact may cause irritation.

**SKIN CONTACT:**  
Prolonged and repeated contact with skin may cause irritation and dermatitis.

**INGESTION:**  
Swallowing may nauseate and cause pain in esophagus and stomach.

**CARCINOGENICITY:**  
Not known to be carcinogenic.

NTP? No  
IARC MONOGRAPHS? No  
OSHA Regulated? No  
NFPA RATINGS (SCALE 0 – 4): HEALTH=2  
FIRE=2  
REACTIVITY=0

## 4. FIRST AID MEASURES

**INHALATION:**  
Remove exposed person to fresh air, perform artificial respiration if necessary.  
Call physician.

**EYE CONTACT:**
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Immediately flush eyes with plenty of water at least 15 min. Call physician.

**SKIN CONTACT:**
Immediately wash skin with soap and plenty of water.

**INGESTION:**
Give large quantities of water; contact a poison center and have MSDS information available.

5. **FIRE-FIGHTING MEASURES**

**GENERAL HAZARD:**
Flammable liquid. May release vapors that form flammable mixtures when temperatures are at or above the flash point. Toxic gases will form upon combustion.

**EXTINGUISHING MEDIA:**
Carbon dioxide, alcohol foam, dry chemical.

**SPECIAL FIRE FIGHTING PROCEDURES:**
Firefighters should wear self-contained breathing apparatus and protective clothing.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:**
None.

**HAZARDOUS COMBUSTION PRODUCTS:**
Smoke, fumes, toxic gas and/or carbon monoxide.

6. **ACCIDENTAL RELEASE MEASURES**

**GENERAL:**
Provide maximum ventilation. Wear suitable protective equipment. Small spill should be flushed with large quantities of water. Large spill should be collected for disposal.

**LAND SPILL:**
Dike or absorb with inert absorbent material such as sand or saw-dust and transfer to container for disposal.

**WATER SPILL:**
Remove from surface by skimming or with suitable absorbents.

7. **HANDLING AND STORAGE**

**WARNING:**
Flammable solvent mixture. Avoid heat, sunlight, ignition sources.

**PRECAUTIONS:**
Handle with care. Open only under well ventilated conditions. Loosen closure cautiously before opening. When using this substance: (a) avoid breathing the substance; (b) avoid ingestion; (c) use respiratory protection when in dust or mist form. Wear chemical goggles, resistant gloves and protective clothing to prevent contact. Wash thoroughly after handling.

**PRECAUTIONS:**
Store in dry cool area.

**STORAGE TEMPERATURE:**
Below 30°C

**STORAGE PRESSURE:**
Atmospheric
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:
The use of local exhaust ventilation is recommended to control emissions near the source. Laboratory samples should be handled in a fume hood. Provide mechanical ventilation of confined spaces. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

RESPIRATORY PROTECTION:
Under conditions of frequent use or heavy exposure, Respiratory protection may be needed. Respiratory protection is ranked in order from minimum to maximum. Consider warning properties before use.
Any chemical cartridge respirator with organic vapor cartridge(s).
Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
Any air-purifying respirator with a full facepiece and an organic vapor canister.
For Unknown Concentrations or Immediately Dangerous to Life or Health.
Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply.
Any self-contained breathing apparatus with a full facepiece.

SKIN PROTECTION:
Wear impermeable gloves and clothing during activities where there is potential for direct skin contact with chemical.

EYE PROTECTION:
Wear primary eye protection such as splash resistant safety goggles with a secondary protection faceshield. Provide an emergency eye wash station and quick drench shower in the immediate work area.

OSHA HAZARDS

<table>
<thead>
<tr>
<th>Chemical</th>
<th>Exposure Limits 8 hrs. TWA (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>(29 CFR 1910.1200)</td>
<td>OSHA PEL ACGIH TLV</td>
</tr>
<tr>
<td>Acrylic resin</td>
<td>Not-established Not-established</td>
</tr>
<tr>
<td>Acrylic monomer</td>
<td>Not-established Not-established</td>
</tr>
<tr>
<td>Photo initiator</td>
<td>Not-established Not-established</td>
</tr>
<tr>
<td>Coupling agent</td>
<td>Not-established Not-established</td>
</tr>
<tr>
<td>Ethyl lactate (EL)</td>
<td>Not-established Not-established</td>
</tr>
</tbody>
</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Moderate</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flashpoint and Method</td>
<td>48°C (estimated)</td>
</tr>
<tr>
<td>Flammable Limits</td>
<td>Not available</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>1200 mPa s at 25°C</td>
</tr>
<tr>
<td>Refractive index(n)</td>
<td>1.498@824nm at 25°C</td>
</tr>
</tbody>
</table>
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10. STABILITY AND REACTIVITY

**INCOMPATIBLE MATERIALS AND CONDITIONS TO AVOID:**

Strong oxidizing agents, strong acids, strong bases and strong reducing agents.

**HAZARDOUS DECOMPOSITION:**

This material is stable under recommended storage and handling conditions.

**HAZARDOUS POLYMERIZATION:**

May not occur.

11. TOXICOLOGICAL INFORMATION

**SOLVENT (EL)**

**ACUTE TOXICITY**

<table>
<thead>
<tr>
<th>Oral LD50</th>
<th>Oral LD50</th>
<th>Acrylic resin</th>
<th>Acrylic monomer</th>
<th>Photo initiator</th>
<th>Coupling agent</th>
</tr>
</thead>
<tbody>
<tr>
<td>rat 5,000 mg/kg</td>
<td>mouse 2,500 mg/kg</td>
<td>No information available</td>
<td>No information available</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

No information available

13. DISPOSAL CONSIDERATION

The user of this product must properly characterize the waste generated from the use of this product in accordance with all applicable federal, state and/or local laws and regulations in order to determine the proper disposal of the waste in accordance with all applicable federal, state and/or local laws and regulations.

14. TRANSPORT INFORMATION

**TRANSPORTATION AND HAZARDOUS MATERIALS DESCRIPTION:**

Package and transport in accordance with Department of Transportation (DOT) and other regulatory agency requirements.

**U. S. DOT PROPER SHIPPING NAME:** Resin solution

**IATA PROPER SHIPPING NAME:** Resin solution, 3, UN1866, III

**IDENTIFICATION NUMBER:** UN 1866

15. REGULATORY INFORMATION

**OSHA HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200:** Ensure that the hazards associated with this product are transmitted to employees by means of a hazard communications program, in accordance with federal and state Occupational Safety and Health Administration (OSHA) regulations.

**CERCLA/SUPERFUND HAZARD CATEGORY:** At the time of this document’s preparation, none of the ingredients of this product were listed in 40 CFR 302.4. The list should be periodically checked for applicable updates.
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SARA 313 INFORMATION: At the time of this document’s preparation, none of the ingredients of this product were listed in 40 CFR 372. The list should be periodically checked for applicable updates. Methyl alcohol was listed in 40 CFR 372.

TOXIC SUBSTANCES CONTROL ACT (TSCA): Most of the compounds in this product are on the TSCA Inventory. Some of the components in the solution are not on TSCA lists (R & D use only). In accordance with federal regulations, this material shall be used only to manufacture product described in General Use. In particular, this material shall not be distributed to any person, other than for disposal. All users must utilize the worker protection measures and environmental release controls specified in this Material Safety Data Sheet and in EPA and OSHA regulations. Acknowledgment of receipt of this Material Safety Data Sheet shall be considered acknowledgment that the user will comply with these requirements.

CALIFORNIA PROPOSITION 65: At the time of this document’s preparation, none of the ingredients of this product were included on the California Proposition 65 list of chemicals known to cause cancer or reproductive toxicity. The list should periodically be checked for applicable updates.

16. OTHER INFORMATION

REVISION SUMMARY

October 6, 2003 Original MSDS established.

To the best of our knowledge, the information contained herein is accurate. However, neither JSR Corporation nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution.

Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.