SAFETY DATA SHEET
AZ 40XT-11D Photoresist
Substance No.: 000000502236
Version 4.4

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : AZ 40XT-11D Photoresist
Material No. : 21229923159
Product Use Description : Intermediate for electronic industry

Company : AZ Electronic Materials USA Corp.
70 Meister Ave.
Somerville, NJ 08876

Telephone : 1-908-429-3562
Telefax : 1-908-429-5982

Emergency telephone number : 1-800-424-9300 (CHEMTREC)

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview
OSHA Hazards : COMBUSTIBLE LIQUID AND VAPOUR.
               IRRITANT

GHS Classification
Signal word : Warning
Hazard category, Hazard class : Flammable liquids, Category 3
Hazard category, Hazard class : Eye irritation, Category 2A
Hazard category, Hazard class : Specific target organ toxicity - single exposure, Category 3

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol acetate</td>
<td>108-65-6</td>
<td>45 - 55</td>
</tr>
</tbody>
</table>
Non-hazardous ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-hazardous styrene-acrylate polymer</td>
<td>67829000004-5942P</td>
<td>25 - 35</td>
</tr>
<tr>
<td>Cresol novolak resin</td>
<td>67829000004-5792P</td>
<td>10 - 15</td>
</tr>
<tr>
<td>Alkyether polymer</td>
<td>67829000004-5928P</td>
<td>&lt; 5</td>
</tr>
<tr>
<td>Polyglycol</td>
<td>67829000004-6104P</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

First aid procedures

Inhalation : If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If symptoms persist, call a physician.

Skin contact : Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.

Eye contact : Remove contact lenses. Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.

Ingestion : Keep respiratory tract clear. If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. Obtain medical attention.

SECTION 5. FIRE-FIGHTING MEASURES

Flammable properties

Flash point : 106 °F (41 °C)

Fire fighting

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Further information : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Cool containers / tanks with water spray.

Protective equipment and precautions for firefighters
Specific hazards during fire fighting: As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10).

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Do not allow uncontrolled discharge of product into the environment.
Try to prevent the material from entering drains or water courses.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for containment / Methods for cleaning up: Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak, remove all sparking devices or ignition sources, collect onto inert absorbent, and place in a suitable container.

SECTION 7. HANDLING AND STORAGE

Handling

Handling: Keep away from heat and flame.
Avoid breathing vapors and contact with skin, eyes, and clothing.
Use only with adequate ventilation and proper protective eyewear, gloves, and clothing.
Wash thoroughly after handling.
Keep container closed.

Advice on protection against fire and explosion: Keep away from heat and sources of ignition.
Take measures to prevent the build up of electrostatic charge.
Avoid shock and friction.

Storage

Further information on storage conditions: Keep container tightly closed in a dry and well-ventilated place.
May liberate combustible solvent vapors.
Store at appropriate temperature. See label for details.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines
Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol acetate</td>
<td>108-65-6</td>
<td>TWA: 50 ppm</td>
<td>US WEEL</td>
</tr>
</tbody>
</table>

Engineering measures

Engineering measures: Handle only in a place equipped with local exhaust (or other appropriate exhaust).

Personal protective equipment

Eye protection: Safety eyewear to protect against splashes.

Hand protection: Solvent-resistant gloves

Skin and body protection: Clothing suitable to prevent skin contact.

Respiratory protection: In the case of vapour formation use a respirator with an approved filter. Respirator with filter for organic vapour. Use NIOSH approved respiratory protection.

Hygiene measures: Observe the usual precautions when handling chemicals.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form: Liquid

Color: Clear, pale yellow

Odor: Strong, characteristic odor.

Safety data

Flash point: 106 °F (41 °C)

Vapour pressure: 3.2 Torr

at 68 °F (20 °C)

Density: 1.05 g/cm³

at 77 °F (25 °C)

Water solubility: The solvent is water soluble but the product forms two layers.

VOC: 535 g/l (Calculated value)
Loss on drying : 50 %

SECTION 10. STABILITY AND REACTIVITY

Conditions to avoid : Avoid contact with oxidizing agents.
Avoid contact with strong acids.
Avoid contact with alkaline materials.

Hazardous decomposition products : Thermal decomposition may generate carbon dioxide, carbon monoxide, and oxides of nitrogen and sulfur.
High temperature processing may liberate traces of formaldehyde.

Hazardous reactions : Hazardous polymerisation does not occur.

Chemical stability : Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Data for AZ 40XT-11D Photoresist

Further information : No toxicological testing was carried out on the preparation.

Data for 1-Methoxy-2-propanol acetate (108-65-6)

Acute oral toxicity : LD50: 8,532 mg/kg
Species: rat

Acute inhalation toxicity : LC50: > 23.8 mg/l
Exposure time: 6 h
Species: rat

Acute dermal toxicity : LD50: > 5,000 mg/kg
Species: rabbit

Skin irritation : Result: non-irritant

Eye irritation : Result: Mild eye irritation
Sensitisation
Species: Guinea pig
Result: non-sensitizing

Data for Modified melamine formaldehyde resin (67829000004-5594P)

Acute inhalation toxicity
LC50: > 2500 ppm
Exposure time: 4 h
Species: rat
Source: Supplier MSDS

Acute dermal toxicity
LD50: > 2 mg/kg
Species: rabbit
Source: Supplier MSDS

Eye irritation
Classification: Irritating to eyes.
Source: EU CLP/GHS Classification

12. ECOLOGICAL INFORMATION

Data for AZ 40XT-11D Photoresist

Additional ecological information
Ecological data are not available

Data for 1-Methoxy-2-propanol acetate (108-65-6)

Ecotoxicity effects

Toxicity to fish
LC50: 100 - 180 mg/l Exposure time: 96 h
Species: Oncorhynchus mykiss

LC50: 161 mg/l Exposure time: 96 h
Species: Fish general (Pisces)

NOEC: 100 mg/l Exposure time: 96 h
Species: Fish general (Pisces)

Toxicity to daphnia and other aquatic invertebrates.
EC50: > 500 mg/l
Species: Daphnia magna
Toxicity to bacteria : EC20: 1,000 mg/l
                           Exposure time: 30 min
                           Species: activated sludge

Elimination information (persistence and degradability)

Biodegradability : Method: OECD 302 B
                    : The product is biodegradable.

Data for Modified melamine formaldehyde resin (67829000004-5594P)

Ecotoxicity effects

Toxicity to fish : LC50: > 603.1 mg/l Exposure time: 96 h
                   Species: Lepomis macrochirus (Bluegill sunfish)

Toxicity to daphnia and other aquatic invertebrates. : EC50: > 63 mg/l
                                                      Species: Daphnia magna (Water flea)

SECTION 13. DISPOSAL CONSIDERATIONS

Further information : Dispose of as hazardous waste in compliance with local and national regulations.
                      For disposal, this material is a flammable hazardous waste under RCRA.

Contaminated packaging : Packaging that cannot be cleaned should be disposed of as product waste

RCRA hazardous waste : RCRA number: D001
                       Yes -- If it becomes a waste as sold.

SECTION 14. TRANSPORT INFORMATION

DOT
Not restricted
IATA
UN number : 1993
Description of the goods : Flammable liquid, n.o.s. (2-Methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Labels : 3
Environmentally hazardous : no
Additional data for transport : PASSENGER AIRCRAFT SHIPMENT OF GLASS CONTAINERS >2.5L NOT PERMITTED. CARGO AIRCRAFT ONLY!

IMDG
UN number : 1993
Description of the goods : FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Labels : 3
EmS Number 1 : F-E
EmS Number 2 : S-E
Marine pollutant : no
Environmentally hazardous : no

SECTION 15. REGULATORY INFORMATION

Notification status

US. TSCA : One or more components of this product are not listed on the TSCA inventory. The components, however, are covered by Low Volume Exemptions (LVEs). These LVE-based products may only be used in conventional photolithographic processes consistent with their design. For any applications outside of this intended purpose, contact the vendor first.

DSL : This product contains one or several components that are not on the Canadian DSL nor NDSL lists.

WHMIS Classification : B3: Combustible Liquid

Canadian PBT Chemicals : This product does not contain any components on the DSL that are classified as Persistent, Bioaccumulative and Toxic (PBT) under CEPA.
CERCLA Reportable

Quantity
This material does not contain any components with a CERCLA RQ.

Carcinogenicity

IARC
No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP
No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH
No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 302 Reportable Quantity
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Extremely Hazardous Substances
This material does not contain any components with a section 304 EHS RQ.

SARA 313: SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

US. Clean Air Act - Hazardous Air Pollutants (HAP)
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US. Clean Air Act Section 112(r); Regulated toxic and flammable substances for Accidental Release Prevention - 40 CFR 68.130 (subpart F)
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**US. Clean Air Act Section 111 SOCMI Intermediate or Final Volatile Organic Compounds (VOC) - 40 CFR part 60.489**

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

**Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

**US State Regulations**

<table>
<thead>
<tr>
<th>Massachusetts Right To Know Components</th>
<th>No components are subject to the Massachusetts Right to Know Act.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pennsylvania Right To Know Components</td>
<td>1-Methoxy-2-propanol acetate 108-65-6</td>
</tr>
<tr>
<td></td>
<td>Non-hazardous styrene-acrylate polymer 67829000004-5942P</td>
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<td>Polyglycol 67829000004-6104P</td>
</tr>
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<td>New Jersey Right To Know Components</td>
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</tbody>
</table>
California Prop. 65 Components: This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Other Regulatory Information:

Remarks:
This product is subject to the Export and Customs Control Regulations of the United States and is not to be exported or transferred without prior notification and approval by AZ Electronic Materials USA Corp and obtaining proper U.S.A. and local government authorizations.
ECCN 3C892

SECTION 16. OTHER INFORMATION

Further information

HMIS Classification: Health hazard: 2
Flammability: 2
Reactivity: 0
PPE: X

NFPA Classification: Health hazard: 2
Fire Hazard: 2
Reactivity Hazard: 0
Special Hazards: NONE

GHS-Labelling

Symbol(s):

Signal word: Warning

Hazard statements: Flammable liquid and vapour. Causes serious eye irritation. May cause respiratory irritation, and drowsiness or dizziness.

Precautionary statements: Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No
smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Wash skin thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.
Response:
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
Storage:
Store in a well-ventilated place. Keep cool.
Disposal:
Dispose of contents/container to an approved waste disposal plant.

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications.

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