1. PRODUCT AND COMPANY IDENTIFICATION

EVERTON Reducer Concentrate
Revision date: 01/24/2005

Supplier: Rohm and Haas Electronic Materials LLC
455 Forest Street
Marlborough, MA 01752 United States of America

For non-emergency information contact: 508-481-7950

Emergency telephone number

Chemtrec 800-424-9300
Rohm and Haas Emergency 215-592-3000

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt;80.0%</td>
</tr>
<tr>
<td>Sodium hypophosphite</td>
<td>7681-53-0</td>
<td>&lt;20.0%</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance

Form: liquid
Colour: colourless
Odour: Odorless

Hazard Summary

CAUTION!
Contact with eyes, skin, and mucous membranes may cause irritation.

Potential Health Effects

Primary Routes of Entry: Inhalation, ingestion, eye and skin contact.

Eyes: May cause pain, transient irritation and superficial corneal effects.

Skin: Material may cause irritation.

Ingestion: Swallowing may have the following effects: irritation of mouth, throat and digestive tract

Inhalation: Inhalation may have the following effects: irritation of nose, throat and respiratory tract

Target Organs: Eye, Respiratory System, Skin
Carcinogenicity
Not considered carcinogenic by NTP, IARC, and OSHA

4. FIRST AID MEASURES

Inhalation: Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist.

Skin contact: Wash skin with water. Continue washing for at least 15 minutes. Call a physician if irritation develops or persists.

Eye contact: Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. If eye irritation persists, consult a specialist.

Ingestion: Wash out mouth with water. Have victim drink 1-3 glasses of water to dilute stomach contents. Never administer anything by mouth if a victim is losing consciousness, is unconscious or is convulsing. If symptoms persist, call a physician or Poison Control Centre immediately.

Notes to physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flash point: Nonflammable
Lower explosion limit: not applicable
Upper explosion limit: not applicable

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Special protective equipment for fire-fighters: Wear full protective clothing and self-contained breathing apparatus.

Further information: This product may give rise to hazardous vapors in a fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Wear suitable protective clothing.

Environmental precautions
Prevent the material from entering drains or water courses. Do not discharge directly to a water source. Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Methods for cleaning up
Cover with absorbent or contain. Collect and dispose.

7. HANDLING AND STORAGE

Handling
Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep container closed when not in use. Wash off with soap and plenty of water.

Storage
Storage conditions: Store in original container. Storage area should be: cool dry out of direct sunlight.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Exposure limit(s)

Exposure limits are listed below, if they exist.

Eye protection: Chemical goggles or safety glasses

Hand protection: Nitrile rubber gloves. Other chemical resistant gloves may be recommended by your safety professional.

Skin and body protection: Normal work wear.

Respiratory protection: No personal respiratory protective equipment normally required. The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

Engineering measures: Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>6.5</td>
</tr>
<tr>
<td>Form</td>
<td>liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>colourless</td>
</tr>
<tr>
<td>Odour</td>
<td>Odorless</td>
</tr>
<tr>
<td>pH</td>
<td>6.5</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>&gt;119 °C (246 °F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Nonflammable</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>not applicable</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>not applicable</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>Heavier than air.</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Miscible</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.10</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Slower than ether</td>
</tr>
<tr>
<td>VOC’s</td>
<td>0 g/l</td>
</tr>
</tbody>
</table>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Hazardous reactions Stable under normal conditions.

Conditions to avoid contact with incompatible materials Exposure to sunlight.

Materials to avoid Strong oxidizing agents

Hazardous decomposition products Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Component: Sodium hypophosphite
Acute oral toxicity LD50rat 7,640 mg/kg

Component: Sodium hypophosphite
Skin irritation A single application to rabbit skin produced mild irritation.
Eye irritation

Single application to the rabbit eye produced mild irritation.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

13. DISPOSAL CONSIDERATIONS

Environmental precautions: Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Disposal
Dispose in accordance with all local, state (provincial), and federal regulations.
Do not remove label until container is thoroughly cleaned. Empty containers may contain hazardous residues. This material and its container must be disposed of in a safe way.

14. TRANSPORT INFORMATION

DOT
Not regulated for transport

IMO/IMDG
Not regulated (Not dangerous for transport)

Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations

15. REGULATORY INFORMATION

SARA TITLE III: Section 311/312 Categorizations (40CFR370): Immediate health hazard

SARA TITLE III: Section 313 Information (40CFR372)
This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D):
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
This product does not contain any substances subject to Section 12(b) export notification.

US. Toxic Substances Control Act (TSCA) All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

California (Proposition 65)
This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

Hazard Rating

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

Legend
ACGIH American Conference of Governmental Industrial Hygienists
BAc  Butyl acetate
OSHA  Occupational Safety and Health Administration
PEL  Permissible Exposure Limit
STEL  Short Term Exposure Limit (STEL):
TLV  Threshold Limit Value
TWA  Time Weighted Average (TWA):

Bar denotes a revision from prior MSDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Version: 2.1
Print Date:  01/24/2005
Layout 352714