### SECTION 1  PRODUCT IDENTIFICATION

TRADE NAME (AS LABELED): TECHNI SOLDER MATTE NF 820 60/40 RTU

CHEMICALS NAMES, COMMON NAMES:  

| PRODUCT CODE: | 330681 |

MANUFACTURE’S NAME & ADDRESS:  
TECHNIC INC.  
1 SPECTACLE STREET  
CRANSTON, RI 02910  
EMERGENCY PHONE: 401-781-6100

DATE PREPARED: April 2, 2012

EMERGENCY PHONE: CHEM TREC 800-424-9300  
OUTSIDE THE USA AND CANADA: 703-527-3887

### SECTION 2  COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CHEMICAL NAMES</th>
<th>CAS NUMBER</th>
<th>PERCENT</th>
<th>EXPOSURE LIMITS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methane sulfonic acid</td>
<td>75-75-2</td>
<td>8-12%</td>
<td>None established</td>
</tr>
<tr>
<td>Tin methane sulfonate</td>
<td>53408-94-9</td>
<td>8-12%</td>
<td>2 mg/m³ (Sn) ACGIH TWA, OSHA PEL</td>
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<tr>
<td>Lead methane sulfonate</td>
<td>17570-76-2</td>
<td>4-8%</td>
<td>0.05 mg/m³ (Pb) ACGIH TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0.05 mg/m³ (Pb) OSHA PEL</td>
</tr>
</tbody>
</table>

### SECTION 3  HAZARD IDENTIFICATION

SYMPTOMS OF OVER-EXPOSURE FOR EACH POTENTIAL ROUTE OF EXPOSURE.

INHALATION: Main source of toxic hazard. Lead poisoning can produce symptoms of nausea, headaches, cramps and dizziness.

CONTACT WITH SKIN OR EYES: Redness or blurring of eyes; may cause severe skin irritation.

ABSORBED THROUGH SKIN: May cause irritation.

SWALLOWED: Main source of toxic hazard. Lead poisoning can produce symptoms of nausea, headaches, cramps and dizziness.

SUSPECTED CANCER AGENT? NO X YES (IARC, NTP)
HEALTH EFFECTS OR RISKS FROM EXPOSURE. EXPLAIN IN LAY TERMS.

ACUTE: If left untreated: weakness, vomiting, loss of appetite, uncoordinated body movements, convulsions, stupor and possibly coma.

CHRONIC: If left untreated: weakness, insomnia, hypertension, slight irritation to skin and eyes, metallic taste in mouth, anemia, constipation, headache, muscle and joint pains, neuromuscular dysfunction, possible paralysis and encephalopathy.

SECTION 4  FIRST AID MEASURES

FIRST AID: EMERGENCY PROCEDURES

EYE CONTACT: Flush with water, including under lids, for fifteen minutes. Obtain immediate medical attention.

SKIN CONTACT: Remove contaminated clothing and wash affected area thoroughly with soap and water. Launder clothing before rewearing. Seek medical attention for prolonged skin irritation.

INHALED: Remove patient to fresh air. Support breathing if required. Obtain medical treatment for dizziness, unconsciousness or irritation or difficulty in breathing.

SWALLOWED: If patient is conscious, rinse mouth and drink at least two large glasses of water. DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Obtain immediate medical attention.

SECTION 5  FIRE FIGHTING MEASURES

FLASH POINT (°F) (METHOD USED): N.A. (Will not burn)

AUTOIGNITION TEMPERATURE, °F: N.A.

FLAMMABLE LIMITS IN AIR, VOLUME, %: LOWER LIMIT N.A. UPPER LIMIT N.A.

FIRE EXTINGUISHING MATERIALS: Use media appropriate for the surrounding fire.

_____ WATER _____ CARBON DIOXIDE _____ OTHER

_____ FOAM _____ DRY CHEMICAL

SPECIAL FIREFIGHTING PROCEDURES: Wear a NIOSH/MSHA approved, self-contained breathing apparatus and full protective gear if fully involved in a fire.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Thermal decomposition may release sulfur dioxide and sulfur trioxide.

SECTION 6  ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Prevent spread of spill. Neutralize by means of slow and careful applications of a solution of soda ash and water. Dispose of material, containers and washings in compliance with all applicable regulations. (Proper hazardous waste site) Do not allow this material or its rinsings to enter storm or sanitary sewers or other waterways.
SECTION 7  HANDLING AND STORAGE

HANDLING AND STORAGE REQUIREMENTS: Keep container tightly closed. Use only with adequate ventilation. Wash hands thoroughly with soap and water after handling and before eating or smoking.

SECTION 8  EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION: Local exhaust to meet exposure limits.

RESPIRATORY PROTECTION: In a major spill, use a NIOSH/MSHA approved respirator with canister for sulfur oxides.

EYES PROTECTION: Chemical splash goggles or full face shield.

GLOVES: Rubber gloves.

OTHER CLOTHING AND EQUIPMENT: Rubber apron and long sleeves to prevent skin contact.

WORK PRACTICES, HYGIENIC PRACTICES: Wash hands thoroughly with soap and water after handling and before eating or smoking. Wash contaminated clothing before reuse.

SECTION 9  PHYSICAL / CHEMICAL PROPERTIES

VAPOR DENSITY (AIR =1): N.A.  SPECIFIC GRAVITY: 1.10+/-0.05

VAPOR PRESSURE (MM Hg): N.A.  MELTING POINT (°F): N.D.

EVAPORATION RATE (BUTYL ACETATE=1): N.A.  BOILING POINT (°F): N.D.

SOLUBILITY IN WATER: Complete  pH (neat): <1.0

APPEARANCE AND ODOR: Clear, colorless to pale yellow liquid; slight sulfur oxide odor.

SECTION 10  STABILITY AND REACTIVITY

STABILITY: X STABLE  UNSTABLE

CONDITIONS TO AVOID: Excess heat.

INCOMPATIBILITY (MATERIALS TO AVOID): Strong alkaline materials.

HAZARDOUS DECOMPOSITION PRODUCTS (INCLUDING COMBUSTION PRODUCTS): Sulfur oxides and lead oxide fumes when heated to dryness.

HAZARDOUS POLYMERIZATION: MAY OCCUR  WILL NOT OCCUR
SECTION 11  TOXICOLOGICAL INFORMATION

ACUTE EFFECTS:  See section 3.
IRRITATION DATA:  See section 3.
TOXICITY DATA:  No data available for lead methane sulfonate.
Oral LD50 (rat) 1158 mg/kg (methane sulfonic acid)
TARGET ORGAN DATA:  See section 3.

SECTION 12  ECOLOGICAL INFORMATION

This material is toxic to all forms of aquatic life.

SECTION 13  DISPOSAL CONSIDERATIONS

Dispose of all chemical wastes at an appropriate waste disposal facility. Follow all local, state, and federal regulations for disposal of waste chemicals.

SECTION 14  TRANSPORT INFORMATION

Classification for shipment by road or rail, sea (IMDG) and air (IATA/ICAO):
Proper Shipping Name:  Corrosive Liquids, Toxic, N.O.S.
(Methane Sulfonic Acid, Lead Methane Sulfonate Mixture)
Identification Number:  UN2922
Hazard Class:  8 (6.1)
Packing Group:  II

SECTION 15  REGULATORY INFORMATION

This product is regulated as a toxic chemical under Section 313 of Title III/SARA, and 40 CFR, Part 372.
This product is regulated by the California Proposition 65 list.
All ingredients are listed in the TSCA inventory.
For the purposes of the New Jersey Right to Know Law, the contents are partially known.

SECTION 16  OTHER INFORMATION

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<tr>
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</tr>
<tr>
<td>Flammability</td>
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<td>Reactivity</td>
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<td>C</td>
</tr>
<tr>
<td>Personal Protection</td>
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